

Work Order ID 157468

Thursday, March 16, 2017 2:01:07 PM

157468

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Item ID: D3832-13 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mesh (Lid)
Start Date: 3/16/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/17/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: scheduled

Approvals: Process Plan: **DAS 21 9-89** Date: **MAR 16 2017** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	B								
100		0.00							
100	SHEAR								
Shear	Memo	0.53							
Shear	1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary								
110		0.00							
110	QC6- Inspect dimensions to drawing								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: WAV								
Packaging	Memo	0.01							
Packaging									

1 C 17-03-16

1 MAR 16 2017 **DAS 24 9-89**

1 MAR 16 2017 **DAS 24 9-89**

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Item ID: D3832-13 Accept ***N900040100*** Setup Start ***NS1***
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Item Name: Mesh (Lid)
Start Date: 3/16/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/17/2017 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.10							
Quality Control									

DAS
21
9-89

MAR 16 2017

Picklist Print

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Work Order ID: 157468

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Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 3/16/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

488.5000

17.7176

18.65011

M304FX0 75-16F

19 9/17-03-16

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA004

488.5

M136951

18.5

M136991

470

SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 157468 MJS

170316

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR) 8

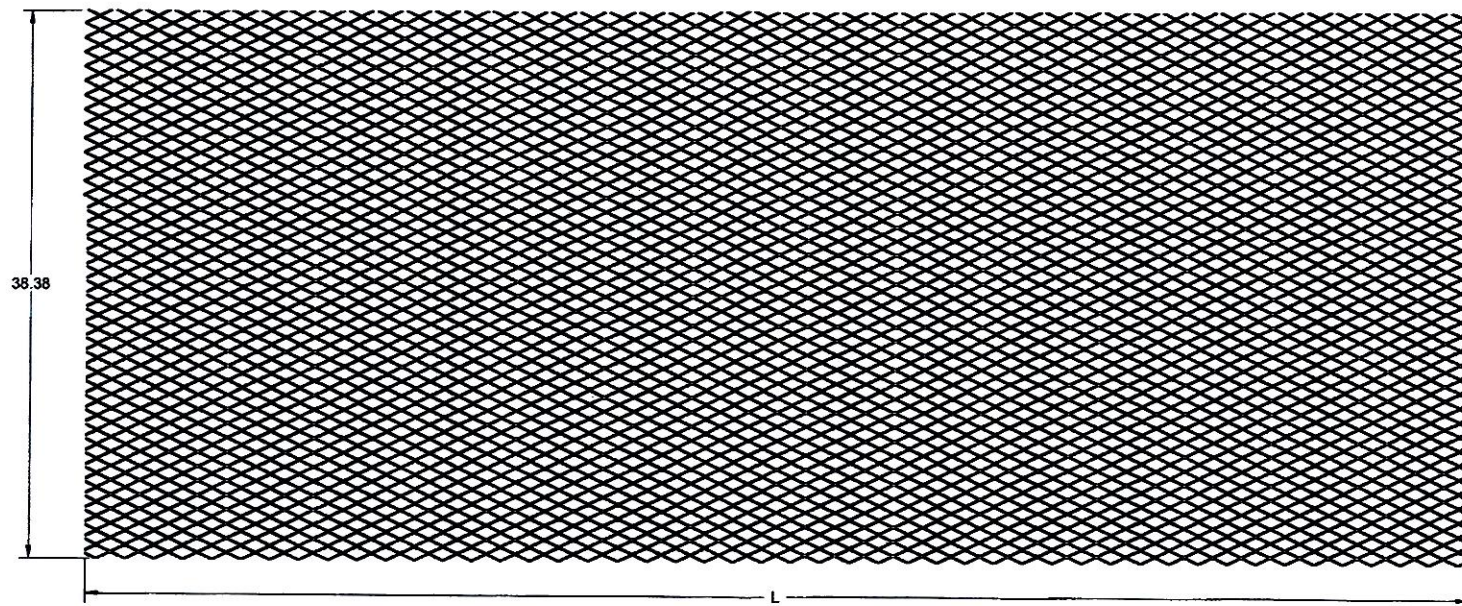
D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

RELEASED
2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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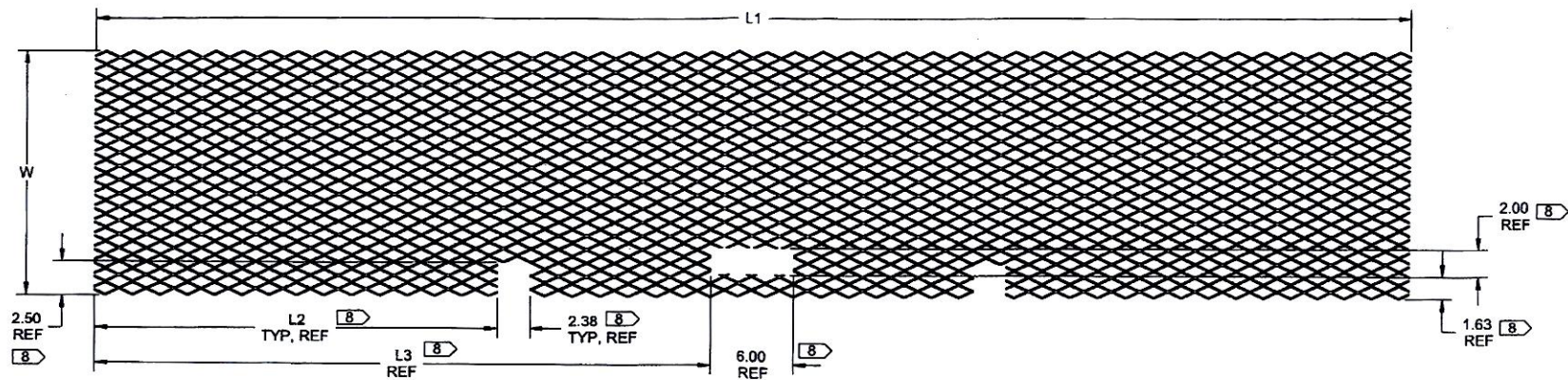
D3832-X MESH (BASE)

△B

DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

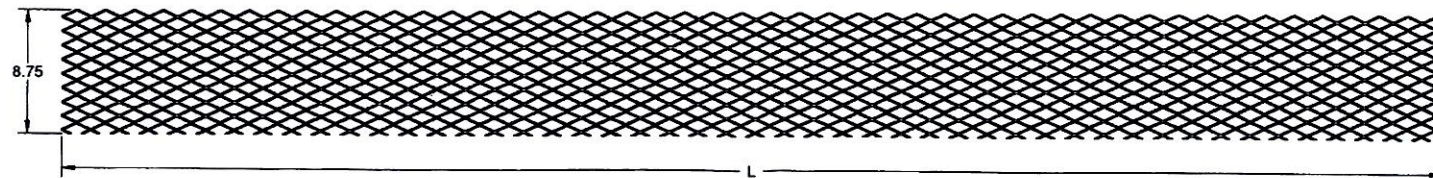
RELEASED
2012-07-16
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

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2012-07-16

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
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